



# SPARKLINE WELDERS

Welding Machines Manufacturer

ISO 9001: 2008 Company

#### **FEATURES**

- Industrial Grade CNC Controller with high speed DSP
- USB Port for Program transfer
- Large inbuilt memory for program storage
- Standard Shape LibraryBasic grid nesting on the **CNC**
- Easy access control panel switches



- Driven with Dual Drive (Y) Servo System with Precision Planetary gearbox with Anti Backlash mechanism



- Dual cutting Stations Oxyfuel and Plasma
- Automatic Arc Voltage Torch Height Controller (For Plasma) for fully automated operation
- Precision Rack & Pinion Drives on X and Y Axis



- High Quality rails ensure stable and high speed performance



### **ASSEMBLY LINE**



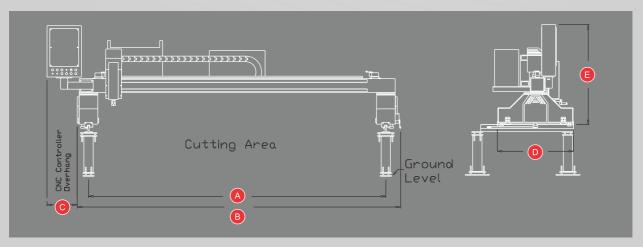


# **Technical Specification**

## **Major Specifications**

Servo System	400w (Panasonic / Fuji ) - 3 Nos		
Reducer	Shimpo (Japan) 25:1 Precision Planetary Reducer		
Drive	Dual Drive Rack Pinion on Y		
	Rack and Pinion on X		
Rack	1.5module Hardened Rack		
Controller	10" LCD Controller		
	Total 2		
Cutting Stations:	1 Plasma station with Arc Voltage Height Controller		
	1 Oxyfuel cutting station		
Cutting speed	100-4000 mm / minute		
Traverse Speed	Upto 8000 mm / minute		
Kerf Compensation	0 to 15mm		
Plasma Power Source	As Per Customers Choice		
Plasma Height Controller	Digicut Plasma Arc Voltage based height controller		
Nesting Software	FastCam Standard / Most2D		

## **Machine Dimentions**



Dimension/Model	DGH1500	DGH2500	DGH3500	
Effective Cutting Width	1500	2500	3500	
Cutting Length	3000mm / 6300mm / 12000mm (As pre requirement)			
Cutting Stations	2- 1 Plasma / 1 Oxyfuel	2- 1 Plasma / 1 Oxyfuel	2- 1 Plasma / 1 Oxyfuel	
Track Guage-A	2200mm	3200mm	4200mm	
Overall Width-B	2480mm	3480mm	4480mm	
CNC Overhang-C	325mm / 348mm (as Per CNC Model)			
Machine Width-D	820mm			
Machine Height-E	1080mm / 962mm (As per CNC Model)			





- Economically Priced and Low Operating and Running cost
- Standard size: 1500mm x 2400 with Oxyfuel Cutting Torch
- · Rail Extendable on request
- Industrial grade 7" CNC Controleller with USB port for easy program transfer
- Light weight can be relocated on the plate to be cut (on site work)





Model DGL

- Light weight gantry driven by Dual Drive Stepper System
- Recommended for thin sheet cutting using Plasma (High Speed cutting)
- Economically Priced, 7" & 10" CNC Controleller options
- · Available with Digicut Arc Voltage Plasma Torch
- · Height Controller for Plasma Cutting
- Standard size: 1500mm x 3000 mm (Rail Extendable)
- Upto 2 cutting stations (Oxyfuel & Plasma)

In view of continuous Development, We reserve the rights to modify the design, specifications and or dimensions without notice.

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